

Work Order ID 138081***138081***

Page 3

November-04-15 2:27:14 PM

Item ID: D4016-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Hinge Half, Base
Start Date: 23/10/2015 Start Qty: 9.00 ***9*** Cust Item ID:
Required Date: 23/10/2015 Req'd Qty: 9.00 ***9*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.02							
Quality Control									

ML5 NOV 12 2015

ML5 NOV 12 2015

Picklist Print

November-04-15 2:27:12 PM

Page 1

Work Order ID: 138081

138081

Parent Item: D4016-1

D4016-1

Parent Item Name: Hinge Half, Base

Start Date: 23/10/2015

Required Date: 23/10/2015

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B
as per dwg REV.A DD 10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B1.000X1.000		Purchased	No			100	f	4.8740	0.08	0.72	36		
M304B1 000X1 000									**			15/10/09	
304 bar 1.00 x 1.00													
				<u>Location</u>				<u>Loc Qty</u>					
				MAT009				4.874					
				M132546				4.874					
										4.071			

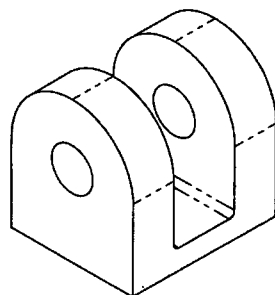
DART AEROSPACE LTD		Work Order: 138081
Description: Hinge Half, Base		Part Number: D4016-1
Inspection Dwg: D4016 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

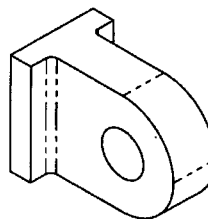
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.875	+/-0.010	0,870	✓		MJP-04	vern
0.25	+/-0.030	0,240	✓		...	...
0.38	+0.030/-0.000	0,390	✓			
R0.03	+/-0.030	0,030	✓			
0.13	+/-0.030	0,121	✓			
0.88	+/-0.030	0,878	✓			
Ø0.257	+0.006/-0.001	0,259	✓		↓	↓
R0.38	+/-0.030	0,380	✓		—	Radius gauge
0.500	+/-0.030	0,500	✓		MJP-04	vern
0.75	+/-0.030	0,751	✓		...	...

Measured by: <i>[Signature]</i>	Audited by: 44	Preliminary Approval:
Date: 15/10/09	Date: 15/11/11	Date:

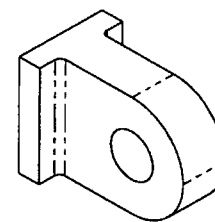
Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	<i>[Signature]</i>



D4016-1 HINGE HALF, BASE



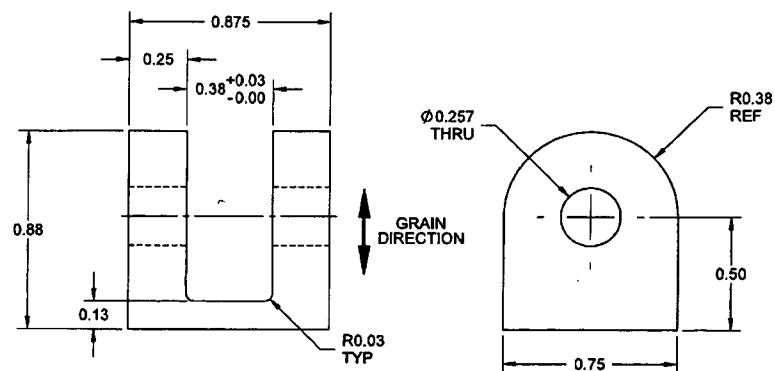
D4016-3 HINGE HALF, LID



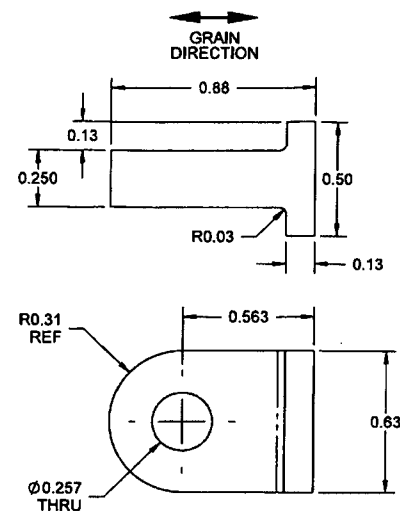
D4016-5 HINGE HALF, LIGHT LID

RELEASED
2010-02-16
MP

A		NEW ISSUE		JPH		10.01.29			
REV.		DESCRIPTION				BY		DATE	
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN		AJS							
CHECKED				DRAWING NO.				REV. A	
MFG. APPR.				D4016				SHEET 1 OF 2	
APPROVED				TITLE				SCALE	
DE APPR.				BASKET HINGE				NTS	
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D4016-1 HINGE HALF, BASE



D4016-3 HINGE HALF, LID

D4016-5 HINGE HALF, LIGHT LID

NOTES:

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B

-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT -1: 0.09 lbs

-3: 0.04 lbs

-5: 0.01 lbs

RELEASED
2010-02-16

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4016	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET HINGE	NTS
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